

# INTERNATIONAL STANDARD

# IEC 60193

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## Hydraulic turbines, storage pumps and pump-turbines – Model acceptance tests

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HYDRAULIC TURBINES, STORAGE PUMPS  
AND PUMP-TURBINES –  
MODEL ACCEPTANCE TESTS**

## FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60193 has been prepared by IEC technical committee 4: Hydraulic turbines.

This second edition of IEC 60193 cancels and replaces the first edition of IEC 60193 published in 1965, its amendment 1 (1977), IEC 60193A (1972), as well as IEC 60497 (1976) and IEC 60995 (1991).

Clauses 1 to 3 of this standard cover the scopes dealt with in the above-mentioned publications. Additional information is given in clause 4.

The text of this standard is based on the following documents:

FDIS	Report on voting
4/157/FDIS	4/162/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

Annexes B, F, G, K, L and M form an integral part of this standard.

Annexes A, C, D, E, H, J, N and P are for information only.

The committee has decided that this publication remains valid until 2004. At this date, in accordance with the committee's decision, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

## **HYDRAULIC TURBINES, STORAGE PUMPS AND PUMP-TURBINES – MODEL ACCEPTANCE TESTS**

### **1 General rules**

#### **1.1 Scope and object**

##### **1.1.1 Scope**

This International Standard applies to laboratory models of any type of impulse or reaction hydraulic turbine, storage pump or pump-turbine.

This standard applies to models of prototype machines either with unit power greater than 5 MW or with reference diameter greater than 3 m. Full application of the procedures herein prescribed is not generally justified for machines with smaller power and size. Nevertheless, this standard may be used for such machines by agreement between purchaser and supplier.

In this standard, the term "turbine" includes a pump-turbine operating as a turbine and the term "pump" includes a pump-turbine operating as a pump.

This standard excludes all matters of purely commercial interest, except those inextricably bound up with the conduct of the tests.

This standard is concerned with neither the structural details of the machines nor the mechanical properties of their components, so long as these do not affect model performance or the relationship between model and prototype performances.

##### **1.1.2 Object**

This International Standard covers the arrangements for model acceptance tests to be performed on hydraulic turbines, storage pumps and pump-turbines to determine if the main hydraulic performance contract guarantees (see 1.4.2) have been satisfied.

It contains the rules governing test conduct and prescribes measures to be taken if any phase of the tests is disputed.

The main objectives of this standard are:

- to define the terms and quantities used;
- to specify methods of testing and of measuring the quantities involved, in order to ascertain the hydraulic performance of the model;
- to specify the methods of computation of results and of comparison with guarantees;
- to determine if the contract guarantees, which fall within the scope of this standard, have been fulfilled;
- to define the extent, content and structure of the final report.

The guarantees can be given in one of the following ways:

- guarantees for prototype hydraulic performance, computed from model test results considering scale effects;
- guarantees for model hydraulic performance.

Moreover additional performance data (see 1.4.4) can be needed for the design or the operation of the prototype of the hydraulic machine. Contrary to the requirements of clauses 1 to 3 related to main hydraulic performance the information of these additional data given in clause 4 is considered only as recommendation or guidance to the user (see 4.1).

It is particularly recommended that model acceptance tests be performed if the expected field conditions for acceptance tests (see IEC 60041) would not allow the verification of guarantees given for the prototype machine.

This standard may also be applied to model tests for other purposes, i.e. comparative tests and research and development work.

If model acceptance tests have been performed, field tests can be limited to index tests (see IEC 60041, clause 15).

If a contradiction is found between this standard and any other standard, this standard shall prevail.

## 1.2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All normative documents are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

IEC 60041:1991, *Field acceptance test to determine the hydraulic performance of hydraulic turbines, storage pumps and pump-turbines*

IEC 60609:1978, *Cavitation pitting evaluation in hydraulic turbines, storage pumps and pump-turbines*

IEC 60609-2:1997, *Cavitation pitting evaluation in hydraulic turbines, storage pumps and pump-turbines – Part 2: Evaluation in Pelton turbines*

IEC 60994:1991, *Guide for field measurement of vibrations and pulsations in hydraulic machines (turbines, storage pumps and pump-turbines)*

IEC 61364:1999, *Nomenclature of hydraulic machinery*

IEC 61366 (all parts), *Hydraulic turbines storage pumps and pump-turbines – Tendering documents*

ISO 31-3:1992, *Quantities and units – Part 3: Mechanics*

ISO 31-12:1992, *Quantities and units – Part 12: Characteristic numbers*

ISO 468:1982, *Surface roughness – Parameters, their values and general rules for specifying requirements*

ISO 1438-1:1980, *Water flow measurement in open channels using weirs and Venturi flumes – Part 1: Thin-plate weirs*



ISO 2186:1973, *Fluid flow in closed conduits – Connections for pressure signal transmissions between primary and secondary elements*

ISO 2533:1975, *Standard atmosphere*  
Addendum 1: 1985

ISO 4006:1991, *Measurement of fluid flow in closed conduits – Vocabulary and symbols*

ISO 4185:1980, *Measurement of liquid flow in closed conduits – Weighing method*

ISO 4373:1995, *Measurement of liquid flow in open channels – Water level measuring devices*

ISO 5167-1:1991, *Measurement of fluid flow by means of pressure differential devices – Part 1: Orifice plates, nozzles and Venturi tubes inserted in circular cross-section conduits running full*

ISO 5168:1978, *Measurement of fluid flow – Estimation of uncertainty of a flow-rate measurement*

ISO 6817:1992, *Measurement of conductive liquid flow in closed conduits – Method using electromagnetic flowmeters*

ISO 7066-1:1997, *Assessment of uncertainty in the calibration and use of flow measurement devices – Part 1: Linear calibration relationship*

ISO 7066-2:1988, *Assessment of uncertainty in the calibration and use of flow measurement devices – Part 2: Non-linear calibration relationships*

ISO 8316: 1987, *Measurement of liquid flow in closed conduits – Method by collection of the liquid in a volumetric tank*

ISO 9104:1991, *Measurement of fluid flow in closed conduits – Methods of evaluating the performance of electromagnetic flow-meters for liquids*

VIM:1993, *International vocabulary of basic and general terms in metrology (BIPM-IEC-ISO-OIML)*